

Coffee is grown in the Southern region of [India](#) . [Karnataka](#) state grows 73% (22,595 MT) of coffee followed by [Kerala](#) 26% (8,200 MT) and non traditional areas 5% (1680 MT). .

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[Robusta](#) is more tolerant to warm conditions than [arabica](#) and constitutes about 65% of India's coffee output. The country produces only 4% of the world's coffee, but exports 70-80% of its output. Robusta beans are used in

[instant coffee](#)

and

[espresso](#)

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**Roasting coffee** transforms the chemical and physical properties of [green coffee beans](#) into roasted

[coffee](#)

products. The roasting process is what produces the characteristic flavor of coffee by causing the green coffee beans to expand and to change in color, taste, smell, and density. Unroasted beans contain similar

[acids](#)

,

[protein](#)

, and

[caffeine](#)

as those that have been roasted, but lack the taste. It takes heat to speed up the

[Maillard](#)

and other chemical reactions that develop and enhance the flavor.

